TM	Title:	W2263N Product Specification			
synerzine	Document #:	02-1006	Rev #:	001	
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Product Name:	BUCHU OIL CRENULATA, NATURAL
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Synerzine Item # W2263N	CAS	# 68650-46-4		FEMA#	2169
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Material Properties

Molecular Formula	Complex	Flash Point (°F, CC)	>212
Molecular Weight	N/A	Boiling Point	N/A
Shelf Life (days)	365	Physical State	Liquid

Solubility Insoluble in water; soluble in alcohols.			
Storage and Stability	Store in fully closed container in cool (~20°C) dry place under nitrogen.		
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.		

Specified Critical Limits

Critical Property	Critical Property Test Method		Lower Limit	Upper Limit
Color	Visual Analysis	None	Yellow	Brown-yellow
Odor	Organoleptic Analysis	None	Fruity, spicy, blackcurrant, tropical, sulfur	
Chemical Purity	Gas Chromatography	%	Complex	Complex
Density	Density Analysis	g/cm³ @ 20°C	0.890	0.951
Refractive Index	Refractometric Analysis	nD20	1.467	1.480

Notes

Complex sum of isomers (mixture contains: pulegone (>=35%), isomenthone (<=17%), diosphenol (<=3.0% sum of isomers), mercaptomenthone (>=0.5%), acetylthiomenthone (>=1.0%), menthone (<=10%), limonene (<=25%))

This specification was generated electronically, and is therefore unsigned.

Synerzine

Quality Control Dept. Date Printed: 5/8/2023